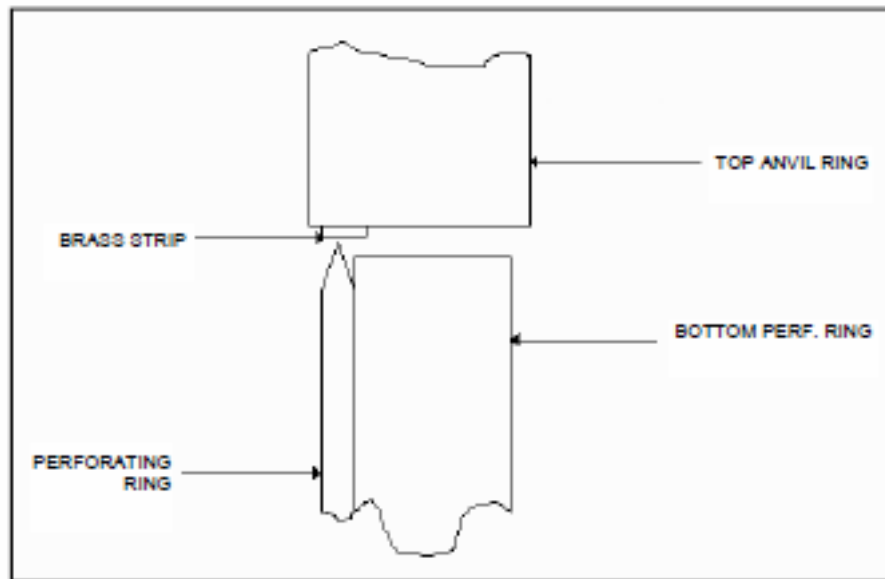
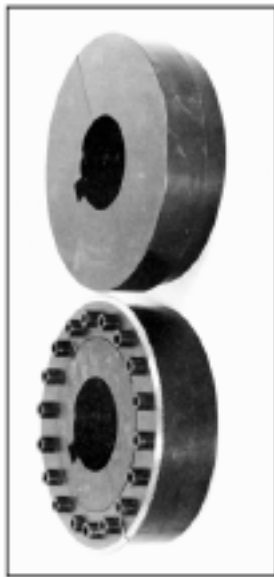


Skip Perforating Rings

RM Skip Perf Rings consist of two rings, one upper anvil ring and one lower perf. holding ring. They may be mounted on the punch shafts of any web fed punch unit. Both rings are of split design with keyways so that they can be fitted and removed with ease.



The lower ring is for mounting the split perforating rings which are made in two halves and come in any variation of cut and tie to suit all requirements, including micro perforating.

The upper anvil rings is the impression ring. A brass strip of the correct length is mounted in the required position on the outside diameter of the ring where the perf. is needed. Whenever the perf. needs to be changed the strip can be simply taken off and replaced within seconds without having to touch the perf. ring itself.

Available in a wide range of sizes from 12" circumference upwards.



Skip Perf. Rings Technical Details

Skip Perforation Ring Instructions.

1. Attach perforation segment holding ring (ring with bolts around the side) to the lower shaft on the file hole unit. Ensure key in the ring is fitted correctly onto key in the shaft, and that the split line bolts are fully tightened and two halves are pulled up completely.
2. Attach the two perforation segments to the lower ring. Tighten all the bolts. Take care not to damage the cutting edge of the perf. segments.
3. Attach the anvil ring to the top shaft, again ensure all bolts, keys and split lines are fully tightened and pulled together.
4. Clean the anvil ring to remove any dust, grease or ink etc. Using the tape supplied fix the desired length of brass strip in the required positions.
5. Check that the brass on the top ring runs over the top of the perf. segments.
6. When the perf starts to go off you only need to move the top ring to the left or right onto a fresh side of the brass.
7. If possible try to use a different portion of the perf. segment for different jobs to save wearing the perf. in the same place every time. If necessary the perf pressure can be increased by using more than one piece of adhesive tape under the brass.

Please note that any perforation pattern can be manufactured including Micro Perf. When ordering spare parts etc. please quote the reference number stamped on the side of the rings.

