RM (Rotary) Services Ltd have been manufacturing punch and die rings for over 25 years, the wealth of experience that we have built up over these years is extremely valuable.

We can produce standard sprocket hole rings in just about any size from 12” to 32” circumference. Single row or double row sets for duplex and multi stream punching are no problem.

File hole rings can be made to suit any size cartridge that you may have, we can make them to work alongside existing sets thereby maximising the number of forms, tickets, labels etc. that you can produce in a single pass so increasing your profits.

Tell us what type of punches and dies you are using on your machines and we will design our rings to use the same ones, saving you the bother of having to stock different types.

We can make rings to suit just about every type of business forms, label and ticket producing press. Rings can be made with either a split or solid construction. Split rings can be taken on and off the press without having to remove the shafts. Solid rings might be better to suit say, a fixed size drop-in unit, reducing the time taken to set up frequently repeated jobs.

We have years of experience to advise and help you on punching any size or shape, no matter how unusual!

We have produced rings to punch out Triangles, Oblongs, Stars, Datamailer Thumb Notches, and Eurosslots etc.

Please call us with any enquiries that you have, you might find a new set of rings more cost effective than you thought!