Punches & Dies

Whether your machine is fitted with conventional **Serrated** punching or New Generation tooling, we are able to supply top quality replacement punches and dies to fit all makes and models of presses.

We stock, for immediate delivery, a fully comprehensive range of sizes of punches and dies for both sprocket hole & file hole rings.

New Generation punches & dies are available in three grades of material, High Speed Steel (HSS), Tungsten Alloy & Tungsten Carbide. Selecting the correct grade for your machine is an important consideration; please call us and we will help you in making your decision.

Traditional sprocket holes are 5/32" (4mm) in diameter but we are able to supply many other sizes if required. These too can be supplied in various grades of materials.

File hole punching starts at 1/8" (3mm) and increases in 1/32" increments up to $\frac{1}{2}$ " (13mm), the most common size being $\frac{1}{4}$ " (6mm)

In addition to rotary tooling punches and dies we also produce many "hard on hard" tools for straight up and down punching machines such as the Dimuken.

Our CNC manufacturing facility enables us to produce just about any size or shape of punch and die that might ever be required. This service has extended from conventional business forms equipment into label, tag and ticketing machines. If you need to produce an odd shape such as a triangle, rectangle or credit card hole for instance, please let us offer you a quotation.























